

Near-field power and data networking via meandered e-textiles for continuous, large-scale BodyNet

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Abstract—The growing use of wearable devices for activity tracking, healthcare, and haptics faces challenges due to the bulkiness and short lifespan of batteries. Integration of a textile-based wireless charging and readout system into everyday clothing can enable seamless power supply and data collection around the body. However, expanding such system to cover the entire body is challenging, as it increases electromagnetic interference with the body, degrading the performance of wireless system. This article introduces a meandered textile coil designed for body-scale, efficient wireless charging and readout. The meander coil can confine a strong inductive field near the body surface, ensuring W-class safe charging and sensitive readout with μ W-class low power. Moreover, its zigzag design is simple enough for mass production on industrial knitting machines. Therefore, the body-scale meander coil can continuously operate battery-free wearable devices across the body, leading to –Internet of Textiles– ubiquitous deployment of continuous full-body wearable computing into everyday clothing.

The development of electronics technology has led to the dramatic miniaturization and acceleration of computer systems, fundamentally altering our interaction with digital technology. This shift has led to the rise of wearable computing, seamlessly merging computing functions with our daily clothes and accessories. Wearable computing can facilitate extensive interaction with the digital realm, ensuring constant connectivity even during passive engagement with technology. Nevertheless, for wearable computing to realize its full potential, devices need to be not only compact but also capable of continuous operation on the body.

Yet, conventional wearable devices are typically powered by batteries, despite the miniaturization of electronics for sensing, actuation, and communication modules. The bulkiness and limited lifespans of batteries compromise user comfort and necessitate frequent charging [1]. Figure 1 lists the technical specifications of four application examples of wearable computing:

activity logging, healthcare monitoring, haptic feedback, and augmented/virtual reality (AR/VR). Basically, high-powered, W-class wearable devices such as haptic actuators and head-mounted displays, struggle with both short operational time and discomfort of wearing the heavy devices on the head and hands. On the other hand, low-powered, mW-class wearable computing consisting of various types of tiny sensors can be relatively lightweight and operate for extended periods, thanks to the low power consumption of the sensors. Unfortunately, their built-in battery occupies a substantial amount of the sensor's overall weight and space, posing a challenge to design a thin and compact sensor like an always-attachable band-aid.

Incorporating power supply and communication hubs directly into clothing offers a viable solution for facilitating the continuous operation of wearable devices. This setup enables battery-free and lightweight design of wearable devices, drawing operational power from external sources while communicating signals to central hubs. Direct wiring is a popular approach, yet this might impose physical constraints on both users and devices, as the tethers are tightly connected to the devices [2]. While conductive fabric allows for flexible

FIGURE 1. Application examples of wearable computing, including activity logging, healthcare monitoring, haptic feedback, and augmented/virtual reality. * denotes a handheld controller associated with a head-mounted display.

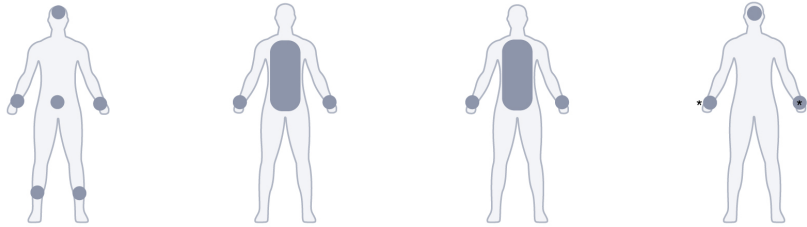
Application	Activity logging	Healthcare monitoring	Haptic feedback	Augmented/virtual reality
Device type	• Motion sensor • Fitness tracker	• Smart watch • Smart clothing	• Tactile actuator • Microfluidic actuator	• Head-mounted display • Augmented reality glasses
Power consumption [1]	mW-class	mW-class	mW or W-class	W-class
Battery capacity [1]	10 mAh-class	100 mAh-class	100 or 1000 mAh-class	1000 mAh-class
Operation hours (h)	• 10 (Sony mocopi) • <168 (Oura Ring Gen3)	• 36-72 (Apple Watch Ultra 2) • 48 (Astroskin)	• 10 (MANUS Prime 3) • 3 (HaptX G1)	• 2 (Meta Quest 3) • 2 (Apple Vision Pro)
Total weight (g)	• 48 (Sony mocopi) • 4-6 (Oura Ring Gen3)	• 61 (Apple Watch Ultra 2) • <200 (Astroskin)	• 134 (MANUS Prime 3) • 7700 (HaptX G1)	• 515 (Meta Quest 3) • <650 (Apple Vision Pro)
Typical device placement (●: wearable device)				



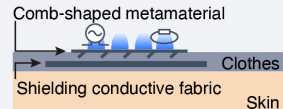
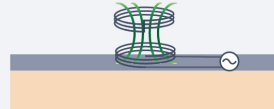
FIGURE 2. Illustration of textile-based wireless charging and readout. A gray-colored electric textile connected to a mobile battery can construct wireless power transfer and data collection scheme for on-body wearable devices throughout the textile. Such clothes has the potential to allow a battery-free, lightweight design of wearable device operating onto the body for days and weeks.

connection throughout the textile, safety concern is still unsolved due to the exposed electrodes for electrical connections [3], [4]. On the other hand, wireless connections, particularly those based on textile-based wireless charging and readout systems, have gained attentions for their ability to naturally attach wearable devices to the body without physical constraints (see Figure 2).

Prior research has explored various methods for on-body wireless charging and data readout. This paper focuses on two-dimensional (2-D) wireless interconnection approach (see Figure 3), which restricts the area of wireless charging and readout to near

the skin, by using evanescent field [5], capacitive coupling [6], [7], or inductive coupling [8], [9], [10], [11], [12]. Compared to standard 3-D wireless connections like Wi-Fi and Bluetooth Low Energy (BLE), 2-D wireless approach can offer energy-efficient and secure connection with the wearable devices onto the body, while suppressing the radiation of wireless signal. Because the wearable devices are typically placed near the body surface, such 2-D wireless networking is compatible with the on-body connection of wearable devices. Among the various approaches, coil-based inductive coupling can efficiently charge and read out wearable devices [8], [9], [10], [11], [12].

FIGURE 3. Technical comparison of two-dimensional wireless charging and readout techniques around the body.

Method	Evanescent field [5]	Capacitive coupling [6,7]	Inductive coupling [8-12]
Transmitter	Metamaterial-based textile antenna	Capacitive electrode	Textile coil
Frequency	2.4 GHz	30 - 90 MHz [6]	110-205 kHz [10] 6.78 MHz [11] 13.56 MHz [8,9,12]
DC-to-DC efficiency	3.5 %	<1 % [6]	<35 %
Max. received power	3.5 mW	2 μ W [6]	2.5 W [11]
Communication system	Bluetooth Low Energy (BLE)	Body channel communication	Near-field communication (NFC)
Communication speed*	-2 Mbps	-10 Mbps [7]	-848 kbps
System overview			

This is because the inductive coupling can interact less with the dielectric body, compared to the other approaches such as evanescent field [5] or capacitive coupling [6], [7]. Thereby, this article focuses on a coil-based wireless charging and readout across body toward continuous power delivery and communication system for wearable devices.

OVERVIEW OF MEANDER COIL

Despite an energy-efficient advantage of the inductive approach, the development of a large-scale textile coil presents significant challenges. First, a standard helical coil close to the body causes an electromagnetic (EM) interaction with the body, because the helical coil generates a strong inductive field in the body proportional to the coil size. Such an EM interference weakens the inductive coupling, leading to significant losses in wireless transfer efficiency and wireless readout performance. Moreover, multi-layered wiring pattern of the standard coils constrains the fabrication process to the post-process techniques like digital sewing [8], [9] and screen printing [10], restricting the fabrication of textile coil on a small scale. As a result, prior textile coils are limited to only a few % coverage of the entire body to achieve stable power and communication link via a textile coil [8], [9], [10]. These narrow-range operation and small-scale fabrication pose fundamental limitations to the placement of the textile coil, requiring cumbersome and specialized design for each specific wearable application.

To solve this challenge, we previously introduced a meander coil that enables wireless charging and readout of the wearable devices placed anywhere (see Figure 4a) [11], [12]. Unlike the helical coil which wraps the wiring in the same direction, the meander coil which alternates the winding direction between

clockwise and counter-clockwise for one or few turns. This design offers two main advantages over the traditional helical coil structure. First, the meander coil can confine strong inductive field the body surface while cancelling the penetration of the inductive field inside the body (see Figure 4b). The result of EM simulation for both a helical and meander coil shows the confinement of the strong inductive field within 1 cm of the coil edge while significantly reducing the strength of the inductive field by approximately 10 dB over 90% of the entire body (see Figure 4c). This allows the body-scale meander coil to improve wireless power performance and wireless readout sensitivity, as will be detailed later. Secondly, the meander coil can be easily fabricated using industrial machine knitting [12], because the meandered wiring pattern is one-sided simple zigzag pattern. This can provide the strong possibility for mass production of the textile coil.

Current wearable devices are divided into three groups based on their power consumption: W-class devices such as AR glass and haptic actuators, mW-class devices such as smart watch and fitness tracker, and μ W-class devices such as near-field communication (NFC) and radio-frequency identification (RFID) sensor tag. Referring to this category, we compare the meandered textile coil with prior three researches including metamaterial-based textile antenna, capacitive electrode, and helical textile coil, based on power transfer efficiency and coverage area of the body, as well as the support level among three groups of the wearable devices (see Figure 4d). Basically, prior approaches suffer from either low power transfer efficiency (< 5%) or narrow coverage area (< 5%), owing to the EM interaction with the body. In contrast, the meandered textile coil can achieve both large-area, energy-efficient, W-class, wireless charging across the body thanks to its localized inductive pattern.

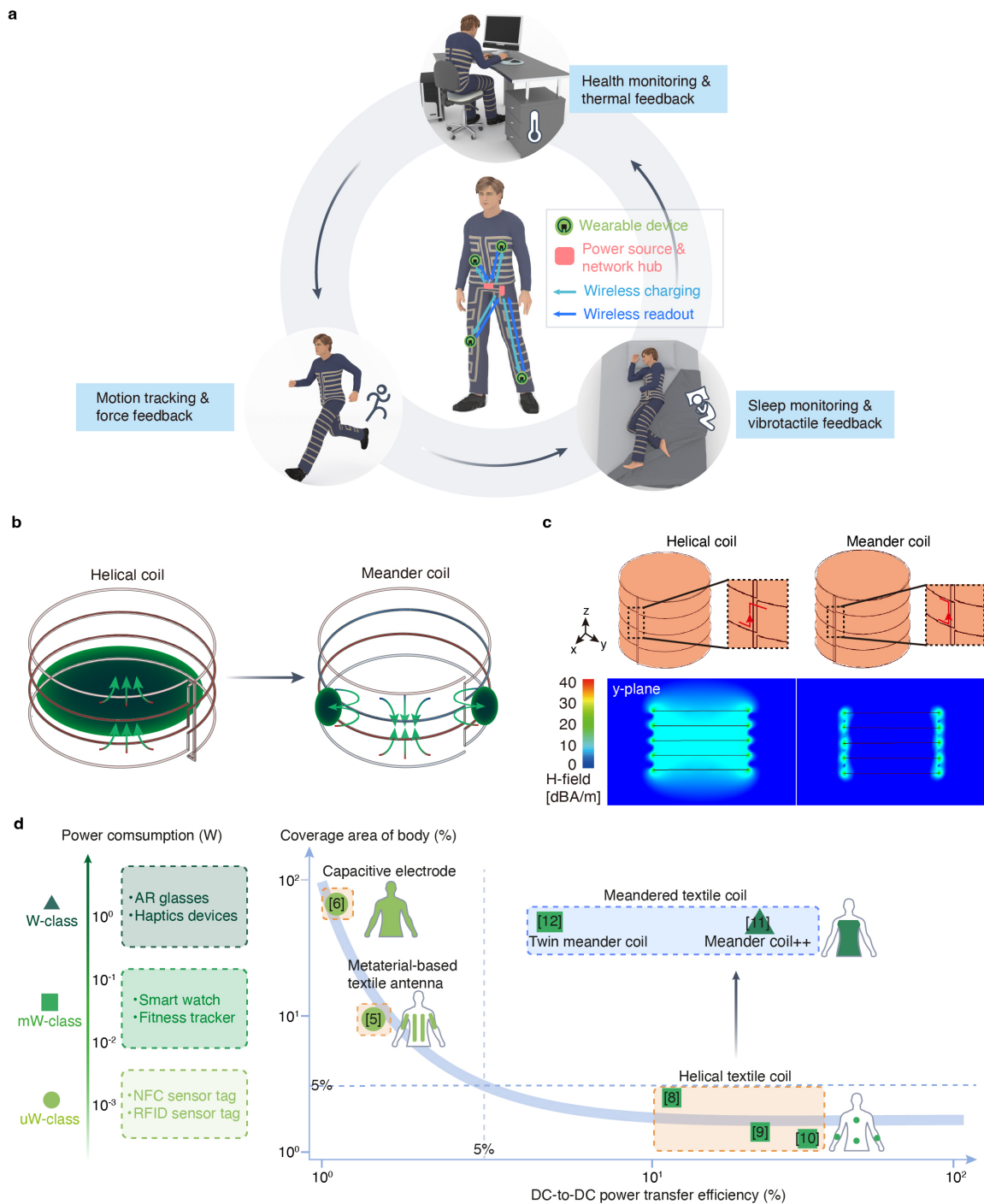


FIGURE 4. Overview of wireless charging and readout using a body-scale meandered textile coil. (a) Illustration of meandered textile coil. (a) Illustration of wiring structure of helical or meander coil and (b) their simulated inductive field pattern near the simplified circular body model. (c) Technical comparison of the meandered textile coil with prior approaches in terms of DC-to-DC power transfer efficiency and coverage area of the body.

EXAMPLES OF MEANDER COIL

This section explains two examples of meandered textile coil. By combining the meander coil with a liquid-metal-based low-loss conductive thread [11] or a sensitive readout system [12], the body-scale meander coil can achieve 2.5 W safe charging at 25% DC-to-DC efficiency (41% AC-to-AC efficiency), or μ W-class low-powered readout of a battery-free wearable device occupying less than 0.5% of the coverage area.

Liquid-metal-based meander coil

First, we introduce meander coil++ [11], [13], which combines the meander coil with a low-loss conductive thread based on liquid metal (see Figure 5a). For an energy-efficient and body-scale textile coil, a stretchable, low-loss, conductive thread is preferred, yet, the usual stretchable conductive threads are so resistive. To solve this challenge, we employ eutectic gallium indium (eGaln) enclosed within a stretchable silicone tube as a flexible and low-energy-loss thread. eGaln has high conductivity and minimal toxicity, and it also remains in a liquid state at room temperature [14]. The resistivity of the liquid-metal-based conductive thread with a 1 mm diameter ($29.6 \times 10^{-8} \Omega\text{m}$) is about ten times lower than that of the standard conductive thread ($246.6 \times 10^{-8} \Omega\text{m}$) [11]. As a result, the body-scale meander coil++ can efficiently transmit W-class power to the small wearable devices around the body, allowing continuous operation of the battery-free wearable devices. Furthermore, the body-scale wireless charging provides the flexibility for the different arrangement of the wearable devices according to application scenarios, without the need to change the placement of textile coil.

The meander coil++ can be fabricated as follows: first, a knitting machine called Whole Garment (MACH2XS 15S, Shima Seiki) automatically produces a clothing with specially designed pockets, then users manually insert the conductive thread in the pockets. The clothing and pocket are composed of stretchable threads (BabyFit, Asahi Kasei Advance Corporation) and a durable thread (Tsunooga, TOYOBO), respectively. Thanks to the use of the durable thread, the conductive thread in meander coil++ is protected against daily wear and wash. The measured AC-to-AC and DC-to-DC efficiency at 6.78 MHz from meander coil++ to a 4×4 cm receiver coil occupying 0.4% of meander coil++ were approximately 41% and 25%, respectively [11]. Such relatively high efficiency allows meander coil++ to safely transmit W-class power to the wearable devices, including a LED display, a smartphone, a smart watch, an Arduino-based multi-modal

sensor, and a neck fan. Using an EM simulator (FEKO, Altair), we also confirmed that meander coil++ can transmit up to 33 W power [11], while complying with international safety guidelines regarding electromagnetic exposure [15]. Although current meander coil++ relies on relatively power-consuming BLE for readout protocol with the wearable devices, we confirmed a low-powered NFC protocol, which supports low-powered communication between coil-based NFC reader and sensor tag, could be available with the meander coil++, by adjusting its resonant frequency to the NFC operating frequency of 13.56 MHz.

Machine-knitted meander coil

Then, we explain twin meander coil [12], a coil structure that allows for automatic fabrication of the meander coil through machine knitting of the conductive thread (see Figure 5b). Although the meander coil++ manually inserts the conductive thread in the pockets to create the meander pattern, the twin meander coil can automatically fabricate the meander pattern. The only post-process is a quick heat-press to connect the chip capacitors mounted on the flexible PCBs with the textile. This automation reduces the total fabrication time from approximately 6 hours to about 2 hours, offering a fast, scalable fabrication of the meander coil. However, the power transfer efficiency of twin meander coil becomes low (about 8%) due to the high resistance of the conductive thread (AGposs, Mitsufoji Corporation) used for our machine knitting. Although such low efficiency needs low-powered wireless charging and readout like NFC, we examined the output power over 100 to 200 mW is necessary to activate communication modules in an NFC sensor tag.

To lower the output power, the twin meander coil employs a wireless readout technique called passive inductive telemetry (PIT) [16], [17], which is capable of gathering the sensor's data from wearable devices with μ W-class output power. Generally, PIT consists of an external reader coil and a fully-passive sensor coil. First, the sensor coil passively changes its resonant frequency according to the value change of passive sensors like capacitive pressure, temperature, or humidity sensors. When the reader coil inductively couples with the sensor coil, the reader coil can then detect a sharp peak around a sensor's resonant frequency through the frequency response. The resonant frequency (f) is determined by an inductance (L) and a capacitance (C) of the coil as follows: $f = 1 / (2\pi\sqrt{LC})$. Based on this formula, finally, the reader coil can estimate the change of the sensor value via the peak shift. Because the reader coil just emits a



FIGURE 5. Examples of meandered textile coil. (a) Liquid-metal-based meander coil named meander coil++ can safely and efficiently send W-class power to the wearable devices. The output power indicates the transferred power from the meander coil++. (b) Machine-knitted meander coil named twin meander coil can provide a fast and automatic fabrication of the meandered textile coil with a minimal post processing, in addition to supporting μ W-class wireless readout of battery-free wearable sensors. The wearable sensors include four sensor coils, each of which can superimpose ID, touch, discrete rotation, or pressure value into a unique passive response, have different resonant frequencies for the twin meander coil to recognize the sensor's type.

weak inductive field to couple with the sensor coil, the reader coil can lower the output power up to μ W-class. Moreover, the sensor coil can be battery-free as the sensor coil operates by modifying the inductive field in

a passive manner.

To integrate PIT into the meander coil, the twin meander coil needs to increase the PIT sensitivity. This is because increasing the scale of the textile

FIGURE 6. Technical comparison of two types of our meandered textile coils with prior helical textile coils.

	Helical textile coil			Meandered textile coil	
Fabrication method	Digital sewing [8]	Digital sewing [9]	Screen printing [10]	Machine knitting [11]	Machine knitting [12]
Material	Silver-plated polyamide yarn	Galinstan	Conductive paste	Eutectic gallium-indium	Silver-plated nylon thread
Received power	>1 mW	>1 mW	1.5 W	2.5 W	3.8 mW
AC-to-AC efficiency	16%	48%	>37%	41%	7.8%
Readout protocol	BLE/NFC	NFC	X	BLE/NFC	PIT
Washable count	No test	>12 cycles	X	40-50 cycles	50-60 cycles
Potential application	• Partial activity logging • Partial healthcare	• Partial activity logging • Partial healthcare	• Partial activity logging • Partial healthcare	• Full-body haptics • Continuous AR/VR • AI-powered e-skin	• Full-body activity logging • Continuous healthcare • AI-powered e-skin
Coverage area	 5% of upper body			 70% of upper body	

coil to the whole body weakens the inductive coupling with a small sensor coil, or the passive response. To solve this challenge, the twin meander coil uses a sensitive readout structure by implementing a pair of identical meander coils and using them as impedance references for each other. This twin structure can allow a bridge circuit, which is one of the sensitive readout circuits, to achieve a wide-band impedance matching, increasing the PIT sensitivity. We examined the twin meander coil accurately read out the passive response from a 3×3 cm sensor coil occupying 0.3% of the meandered textile area. The output power from the twin meander coil was decreased to 10 to 100 μ W [12], compared to the output power in the NFC protocol (*i.e.*, 100 to 200 mW).

Finally, we technically compare two types of the meandered textile coils with three types of prior helical textile coils (see Figure 6). The conventional helical coil suffers from its narrow-range wireless charging and readout below 5% of the entire body, owing to the EM interaction with the body. Such a significantly narrow range restricts the device placement to certain parts of the body, which cannot meet the requirements of even the typical application of wearable computing. By contrast, the meander coil, which confines the inductive field near the body surface, can achieve body-scale wireless charging or readout approximately 70% of the whole body, while ensuring their performance, such as W-class wireless charging and μ W-class wireless readout. Such a large coverage and superior performance can provide continuous operation of multiple wearable devices arbitrarily placed onto the body, in addition to enabling a battery-free, lightweight, compact design of

the wearable devices. For example, meander coil++, which safely transmits W-class power to the wearable devices, could remove the heavy, bulky batteries from the haptic devices [18] or AR glasses, providing comfortable haptic perception or immersive AR experience. In addition, our approach could be compatible with next-generation wearable devices such as artificial-intelligence-powered electronic skin (AI-powered e-skin) [19] which is preferred to be battery-free for the direct and continuous attachment to the skin.

DISCUSSION

The meandered textile coil has some limitations. The fundamental limitation is that the meandered textile coil cannot extend wireless charging and readout range up to naked, non-textile body area such as hand, head, and feet. To cover such area, one of the promising solutions is to extend a receiver coil connected to the wearable device up to the meandered textile zone. For example, the meander coil++ delivers power to the neck fan placed to the neck by extending an receiver coil to the area of the meandered textile coil. Then, the current implementation area is limited to around the torso except for bottoms and sleeves. This is because the bottoms- or sleeve-based meander coil might inductively interact with the torso-based meander coil, degrading the wireless charging and readout performance. Time-division-based control scheme using multiple meander coils could mitigate such inductive interference between the coils. Lastly, the machine knit of the liquid-metal contained in the silicone tube is hard because the tube is so thick for the knitting machine.

One possible solution is to use inlay knitting technique, which can weave a thick tube in the textile during knitting with a customized thread carrier.

CONCLUSION

This paper introduces the meandered textile coil toward the ubiquitous deployment of continuous, full-body wearable computing. The localized inductive field of the meander coil allows safe and efficient wireless charging and readout of wearable devices around the whole body. Moreover, the simple zigzag pattern of the meander coil enables the automatic and fast fabrication of the meander coil using the industrial knitting machine. With these advancements, the meandered textile coil can integrate the function of continuous full-body wearable computing into everyday clothes.

ACKNOWLEDGMENTS

This work was supported by JST JST CRONOS JPMJCS25N4, JST PRESTO JPMJPR2515, JSPS KAKEN 22K21343.

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